
2. Install PEX Crimp Ring onto OD of tubing. Install PEX fitting fully into tube end.

3. Position ring over sealing barbs of the fitting. The ring should be positioned approximately 1/8" to 1/4" from the end of the tube.

4. Compress tool perpendicular to tube. Compress only once. Remove defective connections. Use a gauge to assure a proper joint. Test all completed joints.

**Installation Problems:** Take care to avoid the below issues when making joints with copper crimp rings

- Tube not cut squarely – ring not compressing tube for a secure seal.
- Fitting not inserted completely into tube end.
- Ring placed too far forward or too far back & not positioned over sealing barbs of fitting.
- Improperly calibrated tool - not enough compression. Rings compressed multiple times may develop a leak path.
- Crimp Tool did not engage the Crimp Ring over the entire surface of the ring.